

Work Order ID 60651

July 15, 2010 1:17:01 PM

Page 1

Item ID: D412-711-011

Accept

Revision ID:

Item Name: Vertical Reference Door

Setup Start

Stop

Start Date: 7/15/10 Start Qty: 1.00

Required Date: 8/04/10 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: CL

Date: 10/17/15

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								

100

0.00

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

JA for BG 10-10-05

110

0.00

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 12263 to Eagle CoptersL *Assembly of D412-711-011
Door 1: Send a copy of this IPP

CL 10/17/15 ①

120

0.00

Purchasing

Purchasing

Memo

0.00

Purchasing

EAGLE!! Pick Qty Part Number Description Batch 11204-030-853-119LH Co-
pilot Door 646961 Attach serviceable tags 12-EAGLEL Fabricate/Pick
the following parts to go into the door in accordance with: D2046902
Sheet 1 Rev. 31 D2046902 Sheet 2 R

OCT 05 2010

Work Order ID 60651

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Page 2

Item ID: D412-711-011

Accept



Setup Start



Revision ID:

Item Name: Vertical Reference Door

Stop



Start Date: 7/15/10 Start Qty: 1.00



Cust Item ID:

Required Date: 8/04/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Eagle- Send this W/O back to DartKit to be stocked at Eagle

[Signature]

OCT 05 2010

140

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

[Signature]

OCT 05 2010

150

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

[Signature]

[Signature]

OCT 06 2010

Work Order ID 60651

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Page 3

Item ID: D412-711-011

Accept

Revision ID:

Item Name: Vertical Reference Door

Start Date: 7/15/10 Start Qty: 1.00

Required Date: 8/04/10 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

u 10/10/07

Picklist Print

July 15, 2010 1:17:01 PM

Page 1

Work Order ID: 60651

Parent Item: D412-711-011

Parent Item Name: Vertical Reference Door

Start Date: 7/15/10

Required Date: 8/04/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: A 04.09.29 New issue F K J JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
EA20469-15-412 Instrument Panel, 412		Manufactured	No			110	Each	0.0000	1	1		OCT 05 2010	
D412-711-041 Vertical Reference Door Assembly		Manufactured	No			120	Each	0.0000	1	1		OCT 05 2010	
D412-711-101 Replacement Bubble Window		Manufactured	No			120	Each	1.0000	1	1		OCT 05 2010	

			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>							
			FG080		1								
			59713		1								
D412-711-111 Wiring Harness, 212/412		Manufactured	No			120	Each	1.0000	1	1		OCT 05 2010	

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST	1	
114564	1	

Work Order Number: 46961

Fabricate V/Door

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 L/H DOOR ASSEMBLY

Squawk: 1.1Discrepancy:Modified L/H Door to VRD
as per Dart STC SH92-55Resolution:L/H Door door supplied
from WO 45863 modified to
VRD as per Dart STC
SH92-55 on PO10-002713.
Windows and latch
assembly installed IAW
STC SH92-55.

1.1 Work Done By: Robbie Neyrinck

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Colin Gould on 10/5/2010Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
EA20469-16	PAD, ARM REST		LT-05-008249	New	1
D412-761-043	LATCH MECHANISM		LT-10-011141	New	1
D412-711-101	Replacement Vertical Reference Window	B/N B61230	LT-10-010904	New	1
MS21059L3	NUTPLATE		LT-10-006789	New	4
MS21069L3	NUTPLATE		LT-10-004936	New	33
MS21071L3	NUTPLATE		LT-10-006819	New	4
MS21071L08	NUTPLATE		LT-09-008861	New	1
MS21069L08	NUTPLATE		LT-09-014484	New	8
20-041-1	BUMPER		LT-10-009381	New	2

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1	204-030-853-125		L/H DOOR ASSEMBLY	Modify

Squawk: 1.2Discrepancy:

Prime door and misc parts

Resolution:Primed door and misc parts
as required

1.2 Work Done By: Colin Gould

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
-------------	-------------	---------------	------------	-----------	-----

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
-----	-------------	---------------	------------------	---------------------

* End of Report *

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
 ***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

EAGLE COPTERS MAINTENANCE LTD.

8201 MCALISTER RD. DUNE CAUCARY ABBEY HT 25 768

PHONE APPROVAL NO. 06-061

Non-patenture

1800

Manufacturer

S.H.T.

Type/Model

205/205/1312

Part No.

205-030-855-125

Serial No.

75

Reference

75

Work order

45961

MSIC

75

Overhaul

75

NEW

Inspected

☒

Tested

☐

Repair

☐

Modification

☒

Approval

☐

Previous certification

15/10 75-0663

The maintenance described has been performed in accordance with the applicable standard operating instructions.

0-15/10

DATE

MAINTENANCE INSPECTOR

IC No. STATE

Details of equipment work and other information on request

529/137

MAINTENANCE RELEASE

REMARKS

(Details of work performed/Person for removal)

Door Modified EAVE 0-2-71 SFC SH472-55

(Additional work to be performed upon installation)

INSTALLED ON

DATE

MAINTENANCE RELEASE

Work Order ID 60651

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Page 1

Item ID: D412-711-011

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Revision ID:

Item Name: Vertical Reference Door

Setup Start

Stop

Start Date: 7/15/10 Start Qty: 1.00

Required Date: 8/04/10 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: CL

Date: 10/7/15

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

110

0.00



PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 12263 to Eagle CoptersL *Assembly of D412-711-011
Door 1.1 Send a copy of this IPP

CL 10/7/15 ①

120

0.00



Purchasing

Purchasing

Memo

0.00

Purchasing

EAGLE! Pick Qty Part Number Description Batch 11204-030-853-119LH Co-
pilot Door 1646961 1 Attach serviceable tags 12-EAGLE! Fabricate/Pick
the following parts to go into the door in accordance with: D2046902
Sheet 1 Rev. 3i D2046902 Sheet 2 R

OCT 15 2010

Work Order ID 60651

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Page 2

Item ID: D412-711-011

Accept

Revision ID:

Item Name: Vertical Reference Door

Start Date: 7/15/10 Start Qty: 1.00

Required Date: 8/04/10 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start
Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Eagle- Send this W/O back to DartKit to be stocked at Eagle

AB . OCT 05 2010

140

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

AB . OCT 05 2010

150

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

AB . OCT 06 2010

Work Order ID 60651

July 15, 2010 1:17:01 PM



Page 3

Item ID: D412-711-011

Accept



Setup Start



Revision ID:

Item Name: Vertical Reference Door

Stop



Start Date: 7/15/10 Start Qty: 1.00



Cust Item ID:

Required Date: 8/04/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

Picklist Print

July 15, 2010 1:17:01 PM

Page 1

Work Order ID: 60651

Parent Item: D412-711-011

Parent Item Name: Vertical Reference Door

Start Date: 7/15/10

Required Date: 8/04/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: A 04.09.29 New issue KJ/JLM

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D412-711-041 Vertical Reference Door Assembly		Manufactured	No			120	Each	0.0000	1	1			
D412-711-101 Replacement Bubble Window		Manufactured	No			120	Each	1.0000	1	1			

OCT 05 2010

OCT 05 2010

OCT 05 2010

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
			FG080	1	
			59713	1	
D412-711-111 Wiring Harness, 212/412		Manufactured	No	120	Each
				1.0000	1

OCT 05 2010

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST	1	
114564	1	

Work Order Number: 46961

Fabricate V/Door

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SH92-55 on PO10-002713.
Windows and latch
assembly installed IAW
STC SH92-55.

1.1 Work Done By: Robbie Neyrinck

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Colin Gould on 10/5/2010Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
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D412-711-101	Replacement Vertical Reference Window	B/N B61230	LT-10-010904	New	1
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MS21069L3	NUTPLATE		LT-10-004936	New	33
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MS21071L08	NUTPLATE		LT-09-008861	New	1
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20-041-1	BUMPER		LT-10-009381	New	2

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Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.2Discrepancy:

Prime door and misc parts

Resolution:Primed door and misc parts
as required

1.2 Work Done By: Colin Gould

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
-------------	-------------	---------------	------------	-----------	-----

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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* End of Report *

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***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

EAGLE COPTERS MAINTENANCE LTD.

823 McTAVISH ROAD N.E., CALGARY ALBERTA T2E 7G9

D.O.T. APPROVAL No. 6-81

Nomenclature

Door

Manufacturer

BHT

Type/Model

204/205/212

Part No. 204-030-853-125

Serial No.

W/K

Total time

W/K

Work Order

46961

T.S.O.

W/K

Overhaul

NEW

Inspected

Tested

Repair

Modification

Removal

Previous Certification

W/6 45063

The maintenance described has been performed in accordance with the applicable standards of airworthiness.

0.75/10

DATE

NAME OF AUTHORIZED INSPECTOR

LIC No. / STAMP

Details of outstanding work and other information on reverse

Eagle 6-81 37

MAINTENANCE RELEASE

REMARKS

(Details of work performed/reason for removal)

Door Modified EAV Part STA SH92-55

(Additional work to be performed upon installation)

INSTALLED ON

DATE

MAINTENANCE RELEASE